

CLAIMS

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1. A photocured crosslinked-hyaluronic acid gel,
which has a storage modulus (G') of from 50 to 1500 Pa,
a loss modulus (G'') of from 10 to 300 Pa, and a tangent delta
(G''/G') of from 0.1 to 0.8 in dynamic viscoelasticity measured
5 by a rheometer under the following conditions,

method of measurement:

oscillation test method, stress control

measuring temperature: 37°C

measuring geometry: 4 cm

10 gap: 800 μ m

frequency: 10 Hz, and

which is a hydrogel obtained by irradiation with
ultraviolet rays of a photoreactive hyaluronic acid derivative
in which a photoreactive crosslinking group is chemically
15 linked to a functional group of the hyaluronic acid and
crosslinking of mutual photoreactive crosslinking groups.

2. ^{The} A photocured crosslinked-hyaluronic acid gel, ^{a2}

which has a crosslinking extent of from 0.01 to 0.5%
per mole of a constituent disaccharide unit of hyaluronic acid,
20 ~~and~~

~~which is a hydrogel obtained by irradiation with
ultraviolet rays of a photoreactive hyaluronic acid derivative
in which a photoreactive crosslinking group is chemically~~

~~linked to a functional group of the hyaluronic acid and crosslinking of mutual photoreactive crosslinking groups.~~

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3. ^{The} A photocured crosslinked-hyaluronic acid gel, ^{a3} which has a water absorption of 2,000 to 15,000% as

5 defined as follows:

water absorption (%) = weight of absorbed water

/weight of dried gel x 100 / and

~~which is a hydrogel obtained by irradiation with~~

~~ultraviolet rays of a photoreactive hyaluronic acid derivative~~

10 ~~in which a photoreactive crosslinking group is chemically~~

~~linked to a functional group of the hyaluronic acid and~~

~~crosslinking of mutual photoreactive crosslinking groups.~~

4. The photocured crosslinked-hyaluronic acid gel according to any one of claims 1 to 3,

15 wherein said photoreactive crosslinking group is a cinnamic acid derivative containing a spacer and chemically links to a functional group of hyaluronic acid to afford said photoreactive hyaluronic acid derivative;

20 said mutual photoreactive crosslinking groups of said photoreactive hyaluronic acid derivative are dimerized by irradiation with ultraviolet rays to form a cyclobutane ring and to thereby form a network structure; and

said gel is a hydrogel containing an aqueous medium in said network structure.

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4. The photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ according to claim ¹ ~~4~~, wherein said spacer is a group derived from an amino alcohol, an amino acid or a peptide.

5. The photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ according to claim ¹ ~~4~~ or ~~5~~, wherein said photoreactive crosslinking group is represented by the following formula (1) or (2):



wherein R^1 and R^2 each independently represents a hydrogen atom or an alkyl group having from 1 to 8 carbon atoms; Ph represents a phenyl group; and n represents an integer of from 2 to 18;



wherein R^3 represents an alkyl group having from 1 to 8 carbon atoms or an aralkyl group; A represents $-(\text{NHCR}^4\text{R}^5\text{CO})_m-$ or $-\text{NH}(\text{CR}^4\text{R}^5)_h\text{CO}-$; R^4 and R^5 each independently represents a hydrogen atom or an alkyl group having from 1 to 8 carbon atoms; -Ph- represents a para-phenylene group; m represents an integer of from 1 to 6; and h represents an integer of from 1 to 18.

6. The photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ according to ^{claim 1} ~~any one of claims 1 to 6~~, wherein said

photoreactive crosslinking group is introduced in a proportion of from 0.05 to 10% per mole of a constituent disaccharide unit.

7. A photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~, which has a storage modulus (G') of from 50 to 1500 Pa, a loss modulus (G'') of from 10 to 300 Pa, and a tangent delta (G''/G') of from 0.1 to 0.8 in dynamic viscoelasticity measured by a rheometer under the following conditions,

method of measurement:

oscillation test method, stress control

measuring temperature: 37°C

measuring geometry: 4 cm

gap: 800 μ m

frequency: 10 Hz, and

15 which is a hydrogel obtained by irradiation with ultraviolet rays of a photoreactive hyaluronic acid derivative in which a photoreactive crosslinking group is chemically linked to a functional group of the hyaluronic acid and crosslinking of mutual photoreactive crosslinking groups and then by a heat treatment of the crosslinked product. ²⁴ ~~hydrogel~~

8. A photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~, which has a storage modulus (G') of from 50 to 1500 Pa, a loss modulus (G'') of from 10 to 300 Pa, and a tangent delta (G''/G') of from 0.1 to 0.8 in dynamic viscoelasticity measured by a rheometer under the following conditions,

method of measurement:

oscillation test method, stress control

measuring temperature: 37°C

measuring geometry: 4 cm

gap: 800 μ m

5 frequency: 10 Hz, and

which is a hydrogel obtained by a heat treatment of a photoreactive hyaluronic acid derivative in which a photoreactive crosslinking group is chemically linked to a functional group of the hyaluronic acid, and then by irradiation with the ultraviolet rays of the heated photoreactive hyaluronic acid derivative and crosslinking of mutual photoreactive crosslinking groups.

10. A photocured crosslinked-hyaluronic acid gel, *hyarogel*

which has a storage modulus (G') of from 50 to 1500 Pa, a loss modulus (G'') of from 10 to 300 Pa, and a tangent delta (G''/G') of from 0.1 to 0.8 in dynamic viscoelasticity measured by a rheometer under the following conditions,

method of measurement:

oscillation test method, stress control

measuring temperature: 37°C

measuring geometry: 4 cm

gap: 800 μ m

frequency: 10 Hz, and

which is a hydrogel obtained by a heat treatment of a photoreactive hyaluronic acid derivative in which a photoreactive crosslinking group is chemically linked to a

functional group of the hyaluronic acid, and then by irradiation with ultraviolet rays of the heated photoreactive hyaluronic acid derivative and crosslinking of mutual photoreactive crosslinking groups, and then by a heat treatment of the crosslinked product again.

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11. The photocured crosslinked-hyaluronic acid gel according to ^{claims 1, 4, 9 and 10} ~~any one of claims 1 to 10~~, wherein the endotoxin content of the gel is 0.25 endotoxin unit (EU)/g or less.

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12. A method for preparing a photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ comprising:

irradiating with ultraviolet rays an aqueous medium solution containing from 0.5 to 10% by weight photoreactive hyaluronic acid derivative in which a photoreactive crosslinking group is chemically linked to a functional group of the hyaluronic acid; and

forming an intermolecular and/or intramolecular crosslinking by dimerization of the mutual photoreactive crosslinking groups to provide a network structure.

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13. The method for preparing a photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ according to claim ¹¹ ~~12~~, wherein a heat treatment is conducted before and/or after irradiation with ultraviolet rays of said aqueous medium solution of the photoreactive hyaluronic acid derivative.

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14. The method for preparing a photocured crosslinked-hyaluronic acid gel according to claim 13, wherein said heat

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treatment is conducted at from 100 to 125°C for from 5 to 30 minutes with high pressure steam.

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13. A biomedical material comprising the photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ according to any one of claims ^{13, 98 and 109} ~~1 to 11~~.

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14. The biomedical material according to claim ¹⁴ ~~15~~, which has an antiadhesive effect.

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17. A biomedical material kit comprising a crosslinked hyaluronic acid gel and a container containing said gel in such a state that it can be taken out.

18. The biomedical material kit according to claim 17, wherein said container is a container which can push out said gel for injection.

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¹⁶
15. A biomedical material kit comprising the photocured crosslinked-hyaluronic acid ^{hydrogel} ~~gel~~ as described in any one of claims ^{13, 98 and 109} ~~1 to 11~~ and a container containing said ^{hydrogel} ~~gel~~ in such a state that it can be taken out.

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16. The biomedical material kit according to claim ¹⁶ ~~15~~, wherein said container is a container which can push out said ^{hydrogel} ~~gel~~ for injection.

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